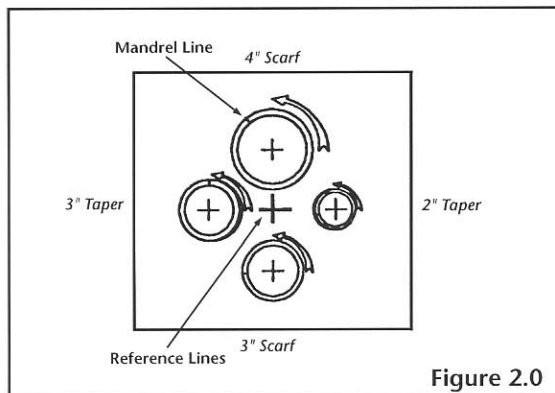


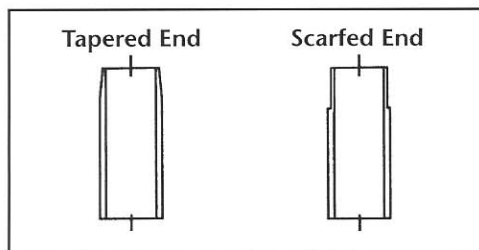
MODEL 2100 or 2100-I Power Tools

C. TO ADJUST THICKNESS

1. Loosen the allen head bolt located in the center of the hollowed out mandrel.
2. Adjust machined thickness as follows:
 - a. Rotate mandrel line away from reference line to increase thickness, i.e. to make thicker (see Fig. 2.0).



- b. Rotate mandrel line towards reference line to decrease thickness, i.e. to make thinner.
 - c. Tighten the allen head bolt securely.



PRODUCT FEATURES AND BENEFITS

- Weighs approximately 50 lbs.
- Electrically powered.
- Tapers 2" or 3" pipe in just 10 seconds.
- Scarfs 3" pipe in 20 seconds.
- Scarfs 4" pipe in 35 seconds.
- No loose blades, blade holders, or mandrels
- Specially designed for tapering and scarfing RED THREAD IIA piping.

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